

Service Bulletin

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MAZDA

Category S	Applicable Model/s 1995-97 Millenia	Subject SUN ROOF LOWER PANEL COVER LOOSE	Bulletin No. 009/97 Issued 05/19/97 Revised
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NOTE: Revision to Service Bulletin Cat. S 049/96

APPLICABLE MODELS

All 1995 - 97 Millenia with a VIN of JM1TA22**V1311619 and lower.

DESCRIPTION

When the sun shade is opened, the lower panel cover may hang down. This is caused by insufficient adhesive holding the velcro fastener. To prevent peeling off, the velcro fastener is now installed on the lower panel cover by heating.

Inspect vehicles at PDI and repair customer complaints according to the following instructions.

NOTE: Gather the following items prior to repair.

- Isopropyl Alcohol
- Permatex Black Super Weather-strip Adhesive #82
- Brush for applying adhesive

REPAIR PROCEDURE

1. Remove the left and right lower panel covers.

CAUTION: Pull the panel covers straight down to remove. Pulling any other direction will break cover pins.

2. Remove all velcro fasteners from panels.

CAUTION: Use care to avoid ripping or damaging velcro fasteners. These fasteners will be re-installed.

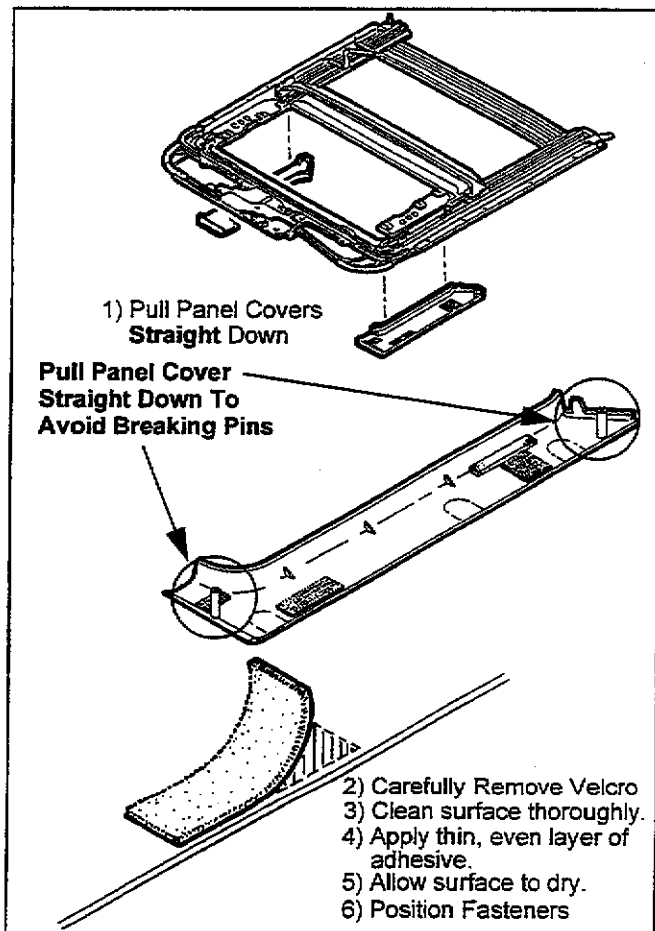
3. Clean surfaces thoroughly with superpolite alcohol.

NOTE: It is not necessary to remove old adhesive, only loose particles.

4. Apply thin even layer of adhesive to both velcro and panel cover with brush.

5. Allow surface to dry only until surfaces are dry to the touch, but tacky.

6. Position the velcro fastener on the lower panel cover and apply pressure to affix the fastener to the panel cover.



CONSUMER NOTICE: The information and instructions in this bulletin are intended for use by skilled technicians. Mazda technicians utilize the proper tools / equipment and take training to correctly and safely maintain Mazda vehicles. These instructions should not be performed by "do-it-yourselfers." Customers should not assume this bulletin applies to their vehicle or that their vehicle will develop the described concern. To determine if the information applies, customers should contact their nearest authorized Mazda dealership.

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Revised:

WARRANTY INFORMATION

(Applies To Verified Customer Complaints On Vehicles Covered Under Normal Warranty. Refer To The SRT Microfiche For Warranty Term Information.)

Warranty Type: A
Symptom Code: 91
Damage Code: 9E
Part Number Main Cause: T002-69-983C, T002-69-984C
Quantity: 0
Operation Number: XX884XR1 / 0.2 Hrs. (one side)
XX884XR2 / 0.3 Hrs (both sides)